

DESCRIPTION

Polyurethane casting elastomer designed to produce moulds and tools for the concrete industry .Especially dedicated to make soft moulds to cast concrete part in mass production.

PROPERTIES

- Two-component liquid polyurethane resin
- High chemical resistance
- Exists in 2 colors
- Solvent and mercury free
- Good mechanical properties

PHYSICAL PROPERTIES				
Composition		ISOCYANATE UR 5803	POLYOL UR 58630	MIXED
Mix ratio by weight		35	100	
Aspect		Liquid	Liquid	Liquid
Colour		Amber	Grey or Beige	Grey or Beige
Viscosity at 25 °C (mPa.s)	BROOKFIELD LVT	2000	4700	2500
Specific gravity at 25 °C (g/cm ³)	ISO 1675 : 1985	1.16	1.33	-
Specific gravity of cured product at 23 °C	ISO 2781 : 1996	-	-	1.31
Pot life at 25 °C on 135 g (min)	Gel Timer TECAM			15 - 20

MECHANICAL PROPERTIES at 23 °C (1)			
Hardness	ISO 868 : 2003	Shore A1 / A15	65 / 63
Tensile strength	ISO 37 : 2011	MPa	4.8
Elongation at break	ISO 37 : 2011	%	670
Tear strength <i>Unnotched angular specimens</i>	ISO 34 : 2004	kN/m	16.5

PROCESSING CONDITIONS

The Polyol part is filled and may show a slight settling; this part must be stirred before any use (homogenous aspect and color without any settling in the container). This operation is easily processed by hand or thanks to a stirring machine.

The Isocyanate part may crystallize (hazy aspect); it must be set in an oven at 60 °C until total decrystallization. Homogenize and cool down to room temperature before any use.

Both parts (Polyol and Isocyanate) have to be mixed at a higher temperature or equal to 18 °C, according to the mix ratio mentioned in this technical data sheet. Before casting, make sure that tools are moisture free.

THERMAL AND SPECIFIC PROPERTIES (1)

Working temperature	-	-	- 40 / + 70 °C
Glass transition temperature (tg)	ISO 11359-2 : 1999	°C	< 0
Linear shrinkage (specimen 1020x140x100mm)	7 days at R.T	mm/m	3.8
Maximal casting thickness	-	mm	100

(1) Average values obtained on standardized specimens / Hardening: 2h at 23 °C in a mould at 40 °C + 12h at 70 °C

PROCESSING ADVICES

- Heat both components and model up to 23 °C in case of storage at a lower temperature
- Homogenize the Polyol part before any use
- Mix ratio accuracy is 2% weight
- Mix cautiously in a dry and clean container
- Cast on a dry model already treated with a release agent
- Cure at room temperature (23 °C)
- Demould after 24h at 23 °C
- To achieve the highest properties, leave the mould at 23 °C for 5 days before any use
- In case of use of a 2K machine, make sure with the supplier of its appropriateness, accuracy and maintenance

Following these advices guarantees an optimal use of the moulds.

HANDLING PRECAUTIONS

Normal health and safety precautions should be observed when handling these products:

- Ensure good ventilation
- Wear gloves, safety glasses and protective clothes

For further information, please consult the product safety data sheet.

STORAGE CONDITIONS

Shelf life of the Isocyanate part is 6 months and 12 months for the Polyol part, in a dry place and in their original unopened containers at a temperature between 15 and 25 °C.
Any open can must be tightly closed under dry nitrogen. Prolonged storage of UR 5803 to a temperature above 45 °C increases viscosity with rapid loss of final properties.

PACKAGING

ISOCYANATE UR 5803	POLYOL UR 58630	KIT
5 kg 227.5 kg	14.3 kg UR 58630 GY 200 kg UR 58630 BG and GY	5 + 14.3 Kg (GY)

GUARANTEE

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