

DESCRIPTION

All types of quick repair and bonding on a very wide range of materials.

PROPERTIES

- Easy to apply
- Flexible use (adjustable lifetime)
- Easy sanding
- Attractive surface after sanding
- Rapid hardening even cold
- Available in 2 colours

PHYSICAL PROPERTIES				
Composition		RESIN	CATALYST	MIXED
Mix ratio by volume at 25°C		100	1 to 6	
Aspect		paste	paste	paste
Colour		grey / beige	white / red	grey / pink
Specific gravity at 25°C (g/cm ³)	ISO 1675 : 1985	1	1	1
Pot life at 25°C on 100 g (min)				
- 6% catalyst				2.30"
- 3% catalyst				4
- 1% catalyst				8

MECHANICAL PROPERTIES at 23°C (1)			
Hardness	ISO 868 : 2003	Shore D	55
Glass transition temperature (Tg)	ISO 11359 : 2002	°C	50

(1) : Hardening conditions of specimen : 24hrs at room temperature

PROCESSING CONDITIONS

Prepare a system mix, adjusting the percentage of catalyst according to the desired lifetime and smooth on.

REMARKS

It is essential to avoid all fire risks (e.g. naked flame sparks). This mastic includes an unsaturated polyester system which itself contains an aminotype accelerator. It is therefore imperative to avoid any heating of the catalyst.

HANDLING PRECAUTIONS

Normal health and safety precautions should be observed when handling these products :

- Ensure good ventilation
- Wear gloves, safety glasses and waterproof clothes.

For further information, please consult the product safety data sheet.

STORAGE

Shelf life of both parts is 12 months in a dry place and in their original unopened containers at a temperature between 15 and 25 °C.
Any open can must be tightly closed under dry nitrogen.

PACKAGING

RESIN A 77 P GY 1 x 3.500 kg	RESIN A 77 P PK 1 x 3,500 kg 1 x 10 kg	CATALYST white or red 9 x 0.025 kg
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GUARANTEE

The information contained in this technical data sheet result from research and tests conducted in our Laboratories under precise conditions. It is the responsibility of the user to determine the suitability of AXSON products, under their own conditions before commencing with the proposed application. AXSON guarantee the conformity of their products with their specifications but cannot guarantee the compatibility of a product with any particular application. AXSON disclaim all responsibility for damage from any incident which results from the use of these products. The responsibility of AXSON is strictly limited to reimbursement or replacement of products which do not comply with the published specifications.