

DESCRIPTION

One component adhesive foam for bonding of Labelite foam boards.

PROPERTIES

- Easy process
- No mixing
- Low consumption
- Low clamping pressure on the assembly
- Fast curing
- Same milling behavior as Labelites

PHYSICAL PROPERTIES		
Consumption- one side application	(g/m ²)	120 – 150
Aspect		liquid
Viscosity à 25 °C	(mPa.s)	6500
Specific Gravity		1.15
Colour		dark amber
Minimum clamping pressure	(Mpa)	1
Maximum open time before assembling	h	1
Hardening time before milling	h	2
Maximum thickness	(mm)	<1

PROCESSING

- One-side application with flexible spatula.
- Opposite side has to be moistened with water pray.
- Apply slight clamping pressure to the assembly.
- Wait 2 hours before handling or milling operation.
- The glue keeps its adhesive properties up to 120°C. For applications requiring heat resistance, please refer to the resistance of the selected Labelite grade.

HANDLING PRECAUTIONS

Normal health and safety precautions should be observed when handling these products :

- *ensure good ventilation*
- *wear gloves, glasses and protective clothes.*

For further information, please consult the product safety data sheet.

STORAGE CONDITIONS

Shelf life is 9 months in a dry place and in their original unopened containers at a temperature between 15 to 25°C.

Any open must be tightly closed under dry inert gas (dry air, nitrogen, etc.).

PACKAGING

- 6 x 1 Kg

GUARANTEE

The information contained in this technical data sheet result from research and tests conducted in our Laboratories under precise conditions. It is the responsibility of the user to determine the suitability of AXSON products, under their own conditions before commencing with the proposed application. AXSON guarantee the conformity of their products with their specifications but cannot guarantee the compatibility of a product with any particular application. AXSON disclaim all responsibility for damage from any incident which results from the use of these products. The responsibility of AXSON is strictly limited to reimbursement or replacement of products which do not comply with the published specifications